



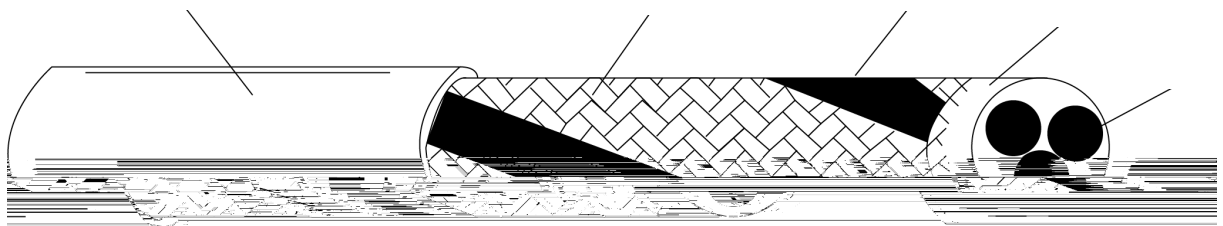
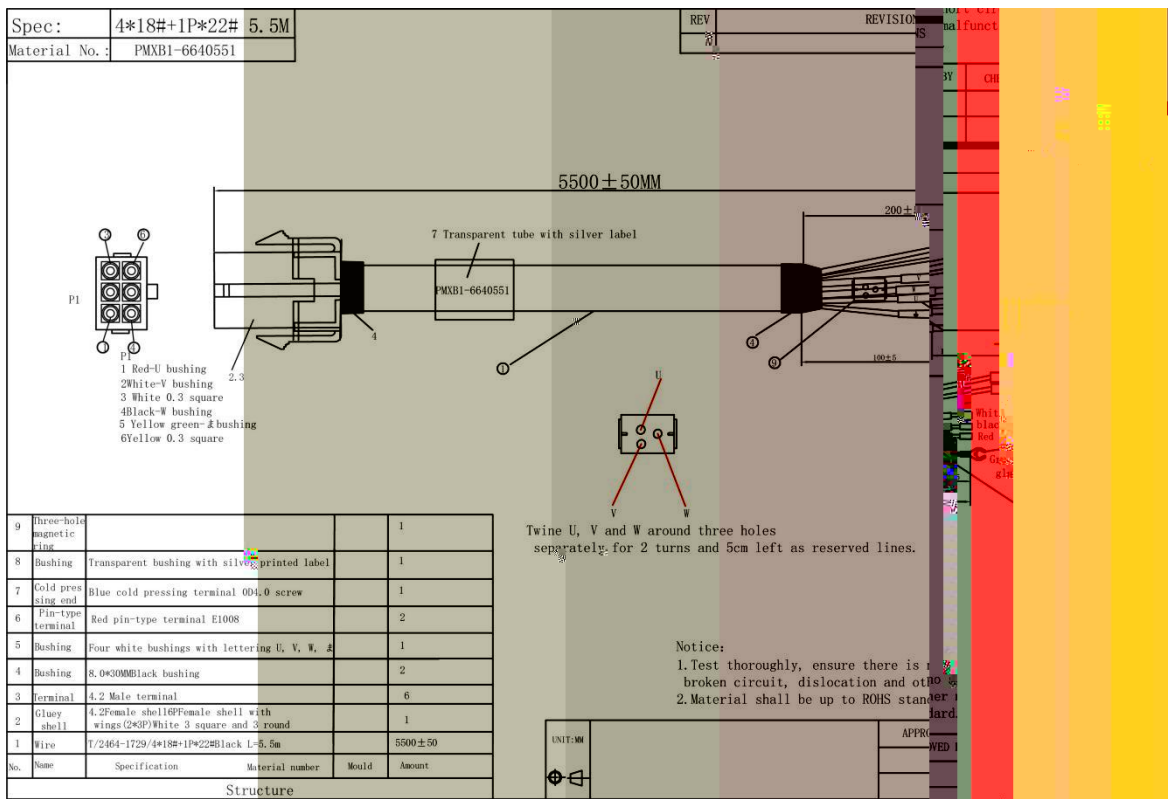
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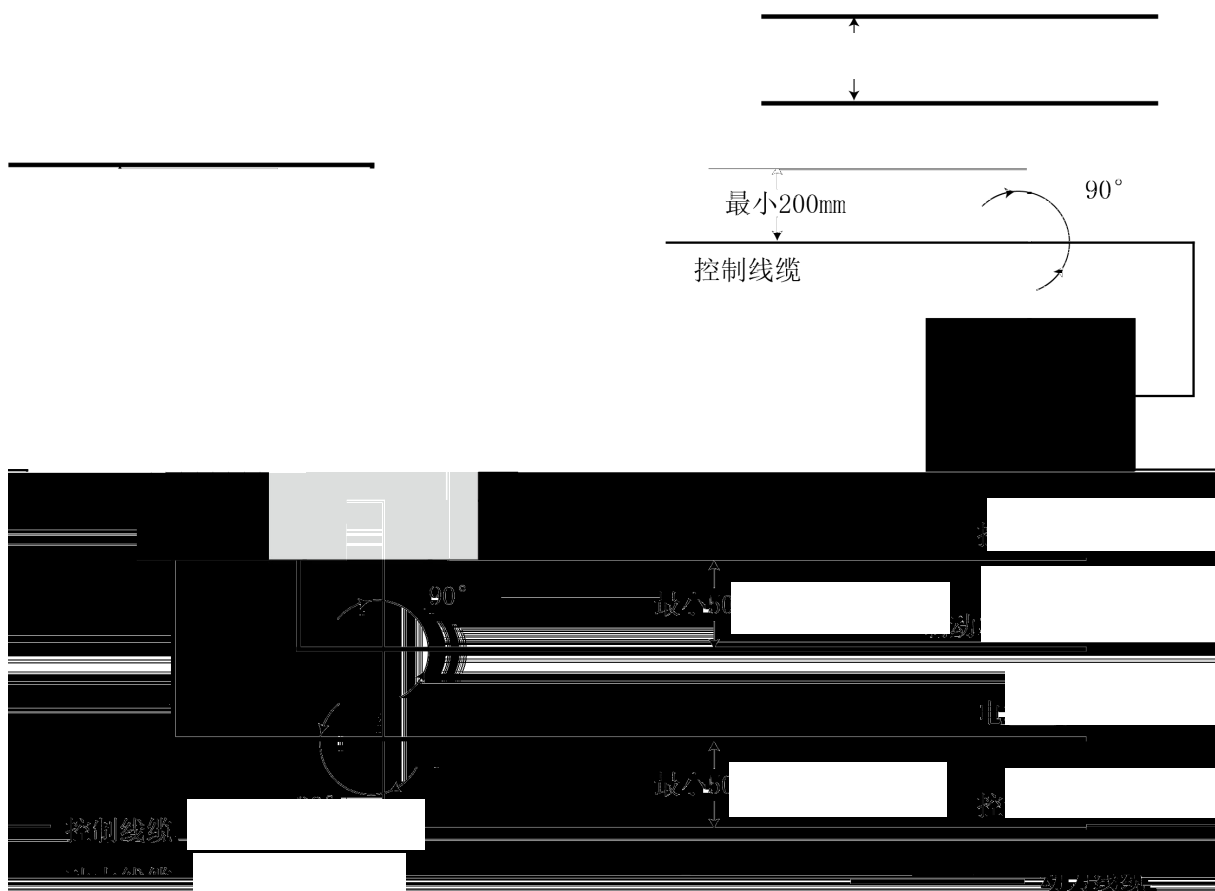


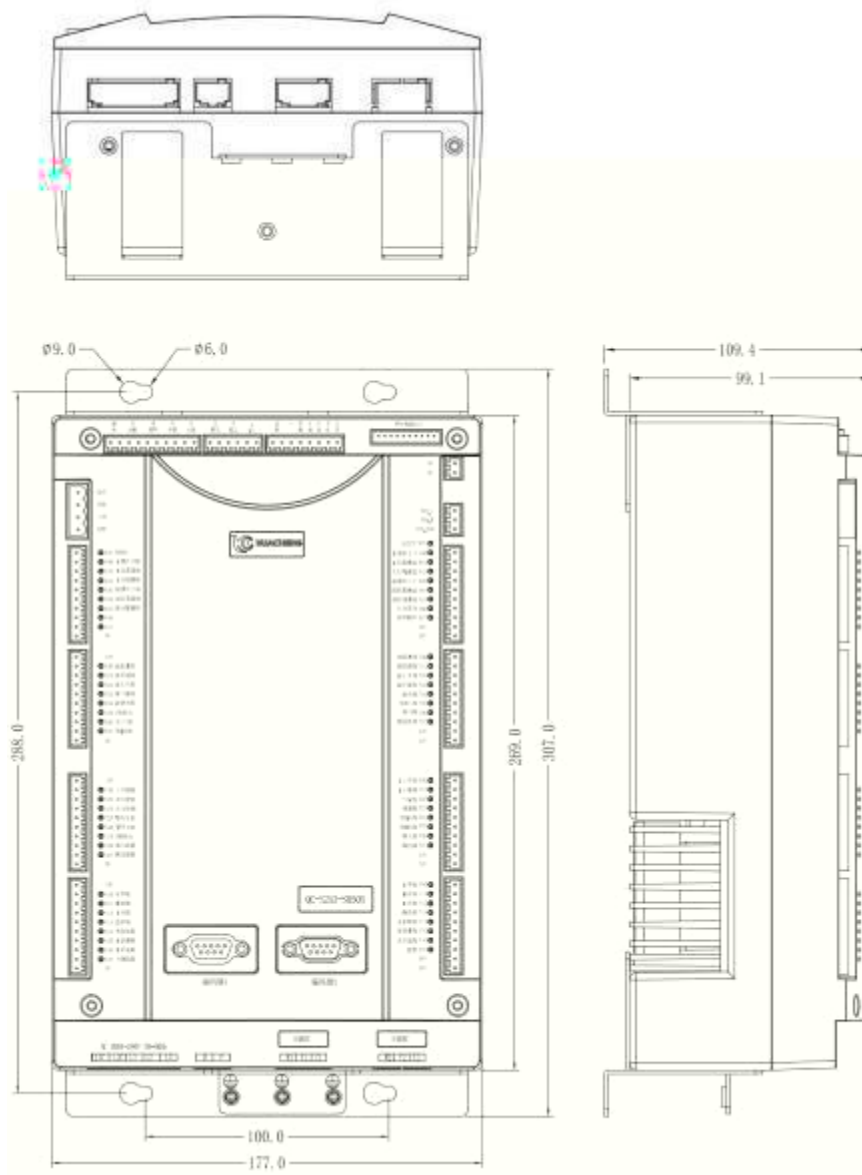
	

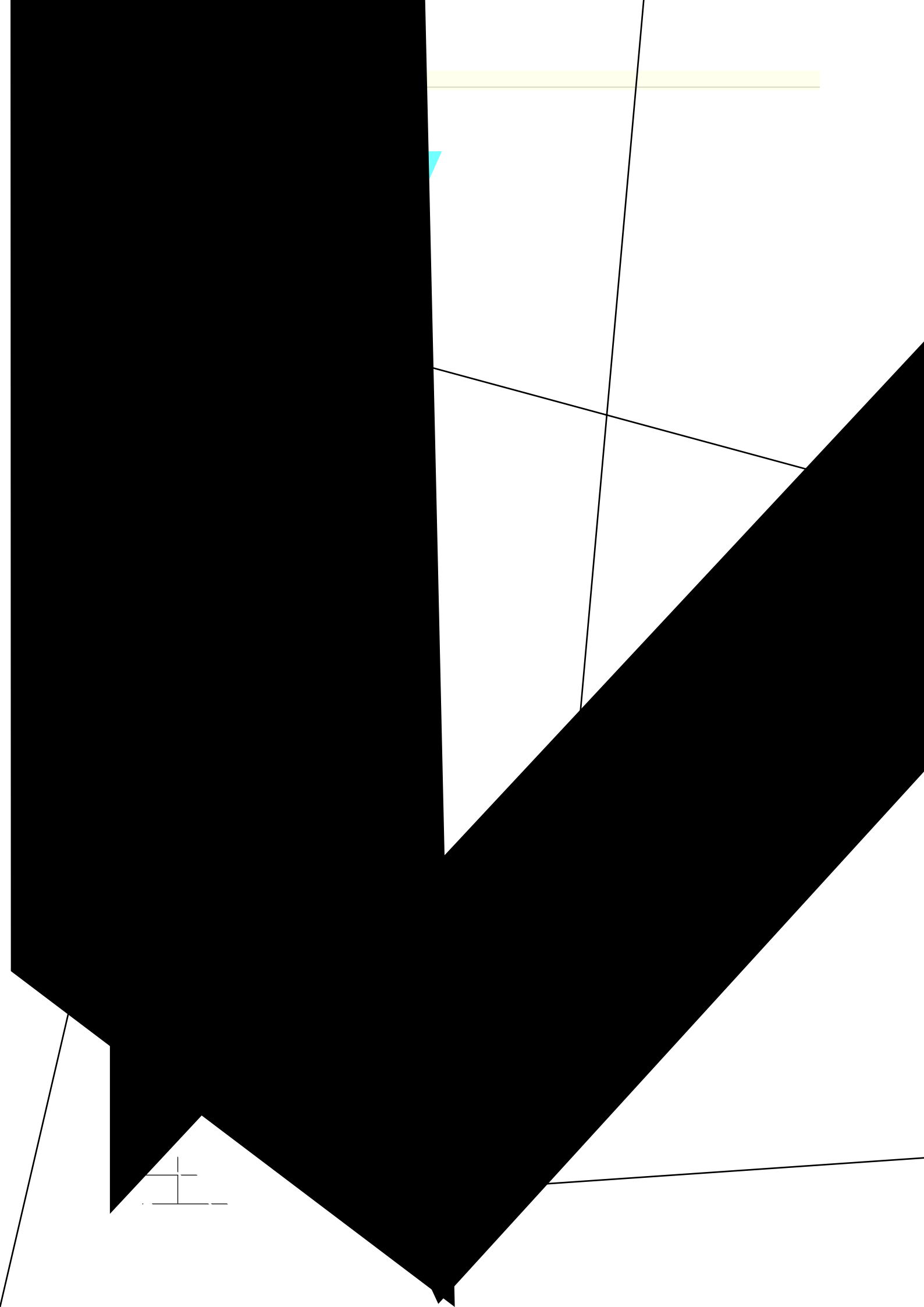


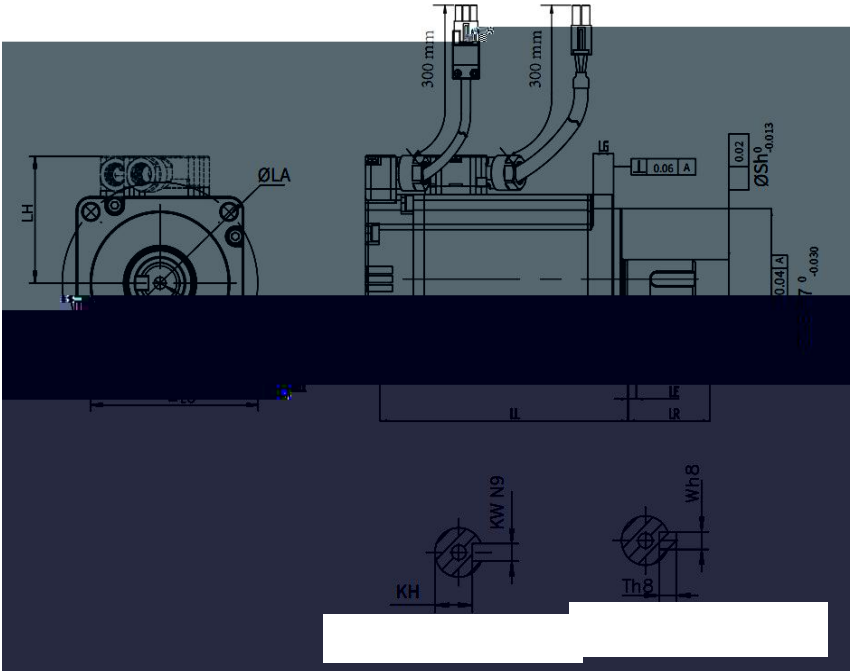


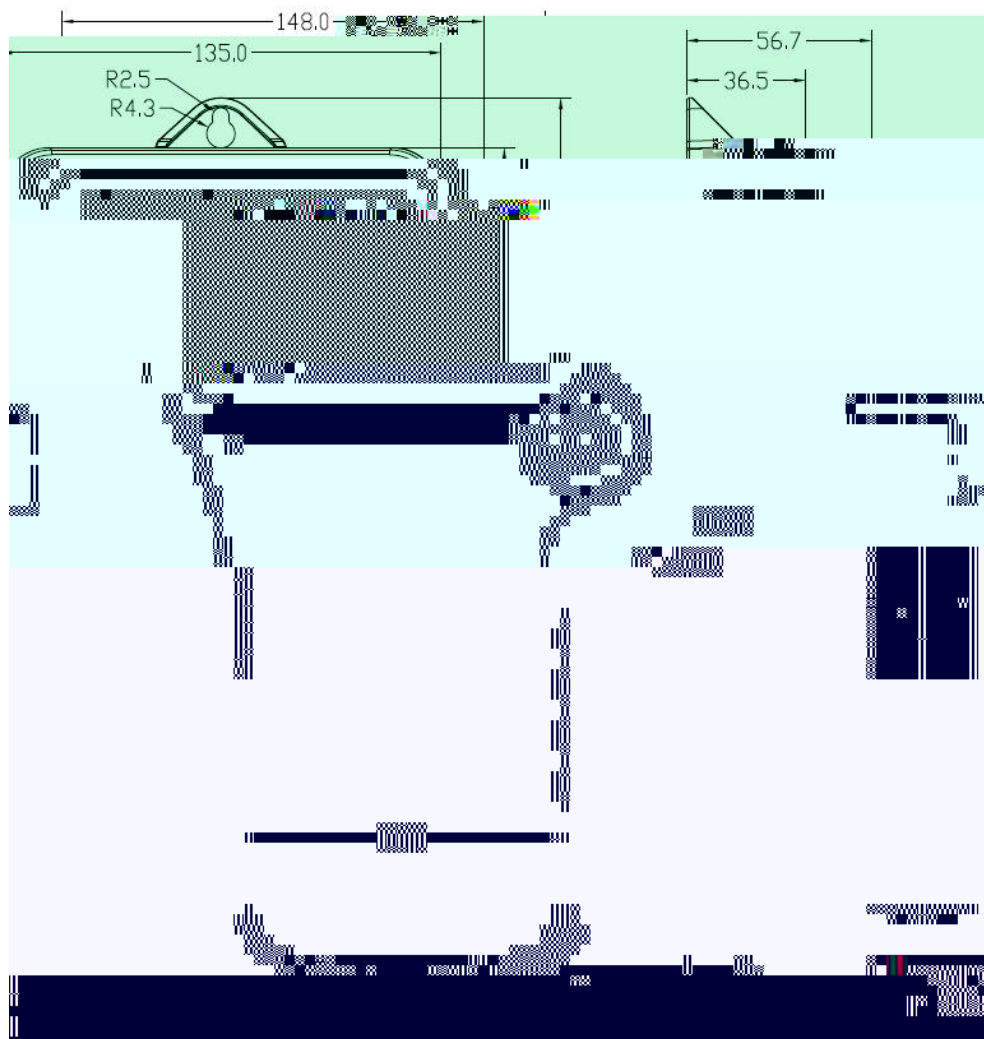


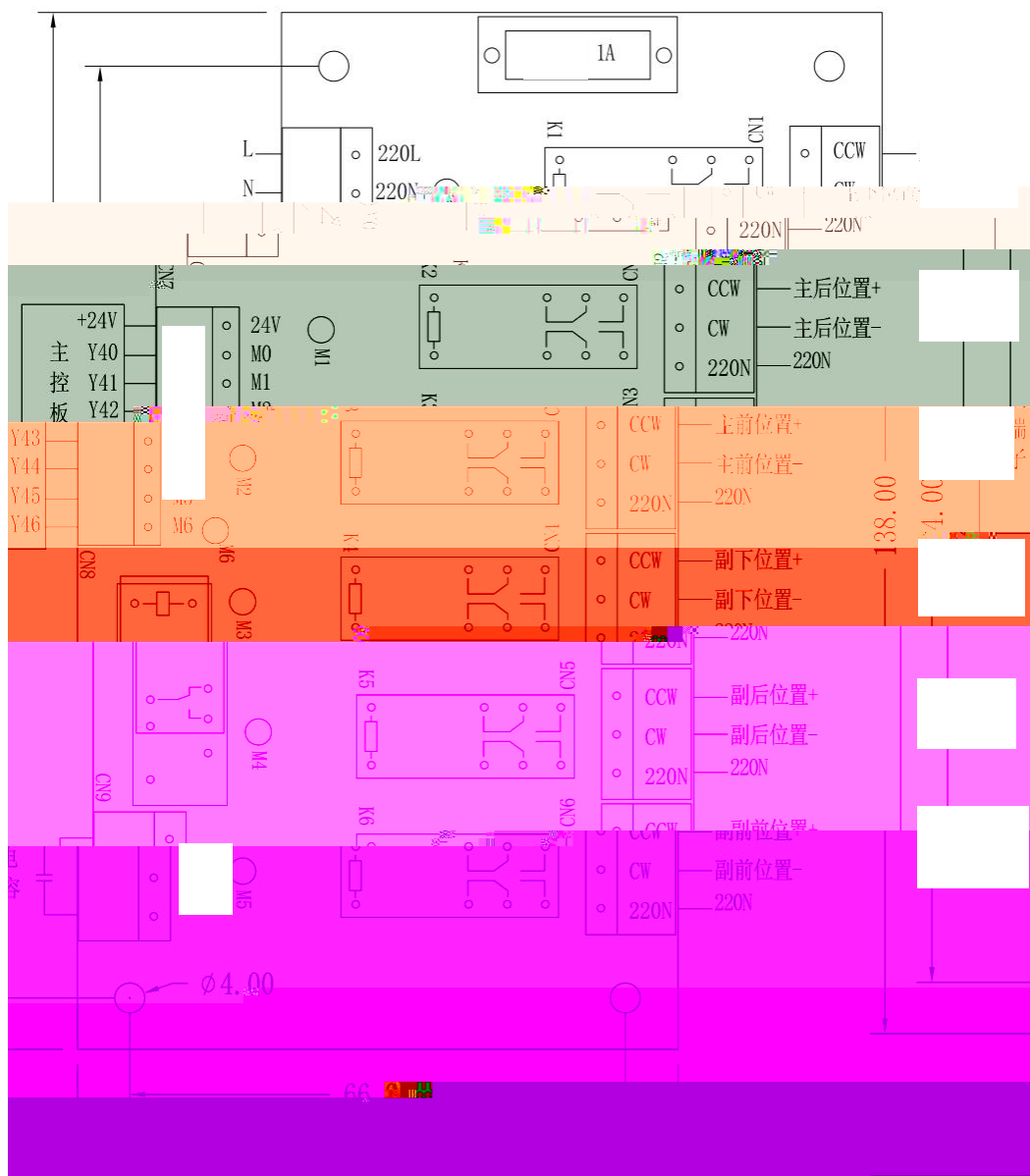




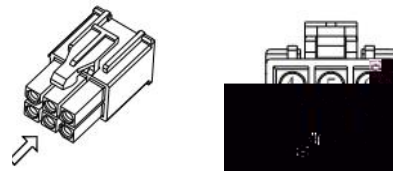
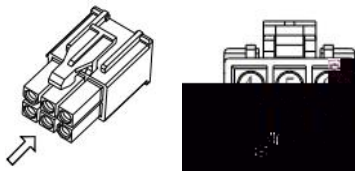


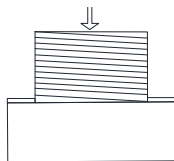
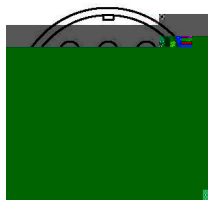


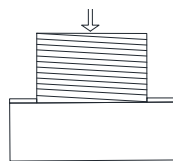
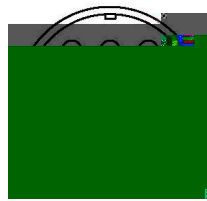


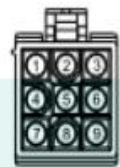
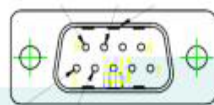


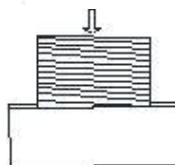
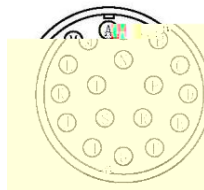
[illegible]

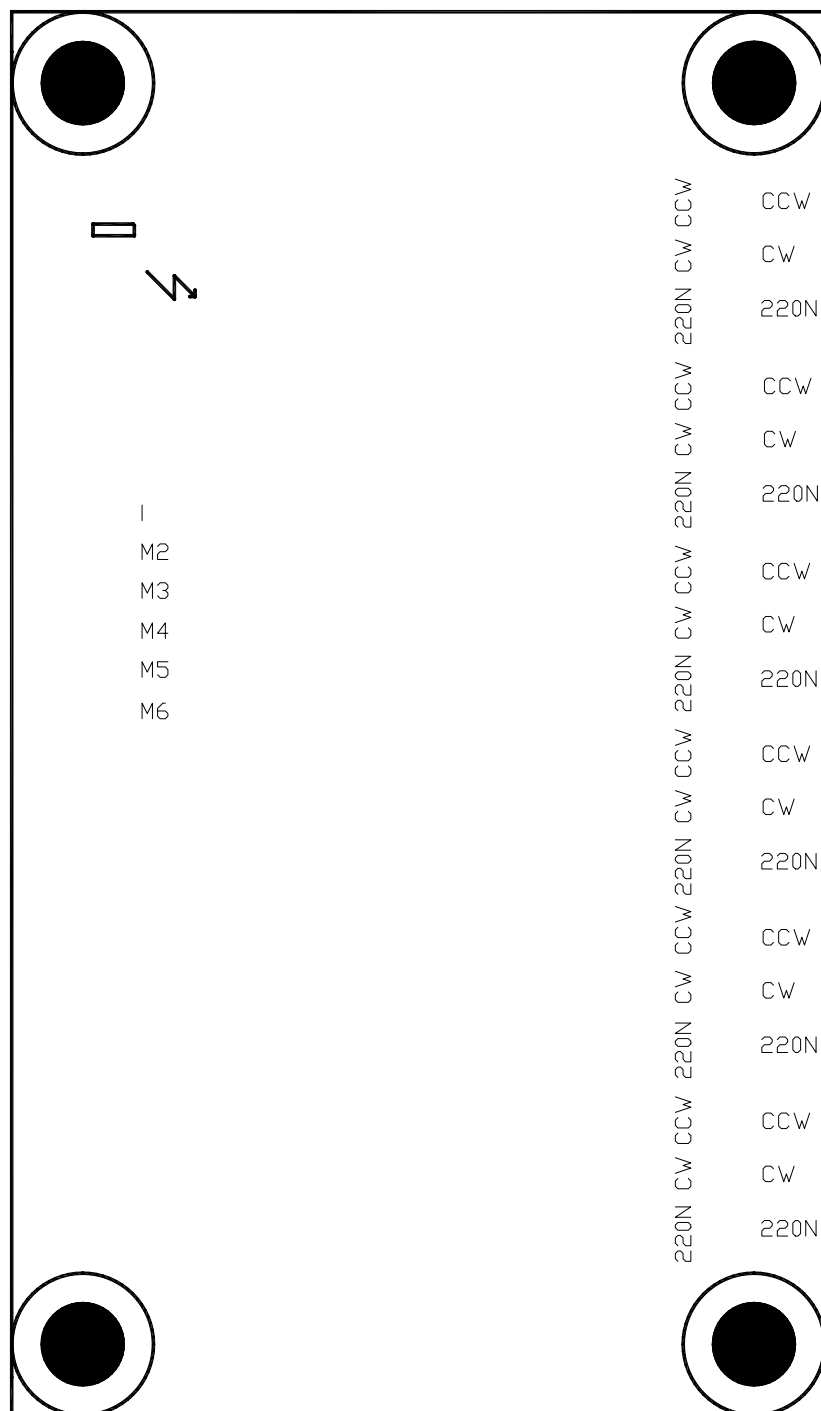


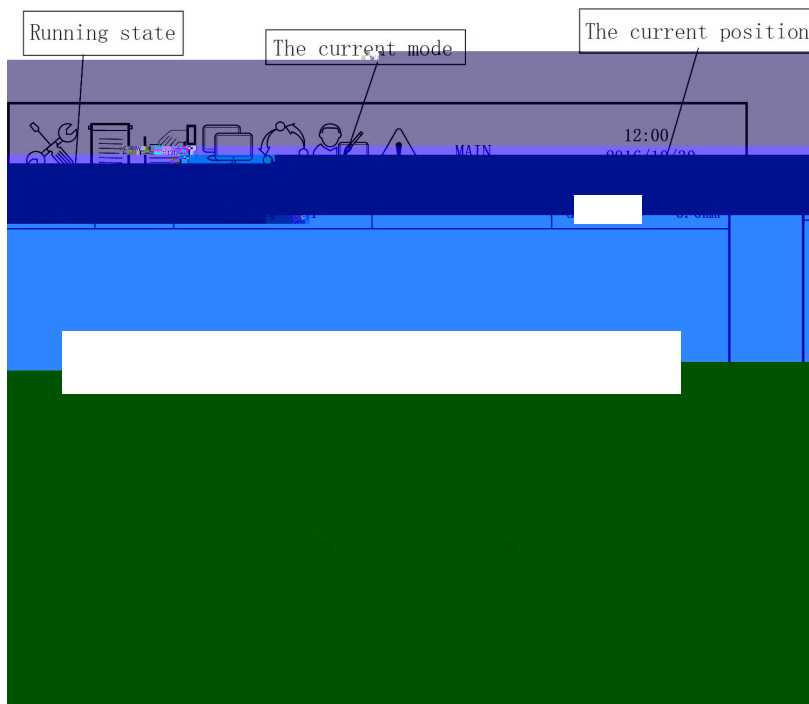












Bb

				12:00 2016/10/30		
	模号	21	Y	0.0mm	Z	0.0mm
开模完		☐	安全门	☒	可关模	☒
				可顶针	☐	
						

H

4/Y+
下降

2/m→
前进

5/←mm
后退

3/↑
主夹

6/→
吸盘

0/回
侧姿

7/Z-
横入

8/Z+
横出

HP.

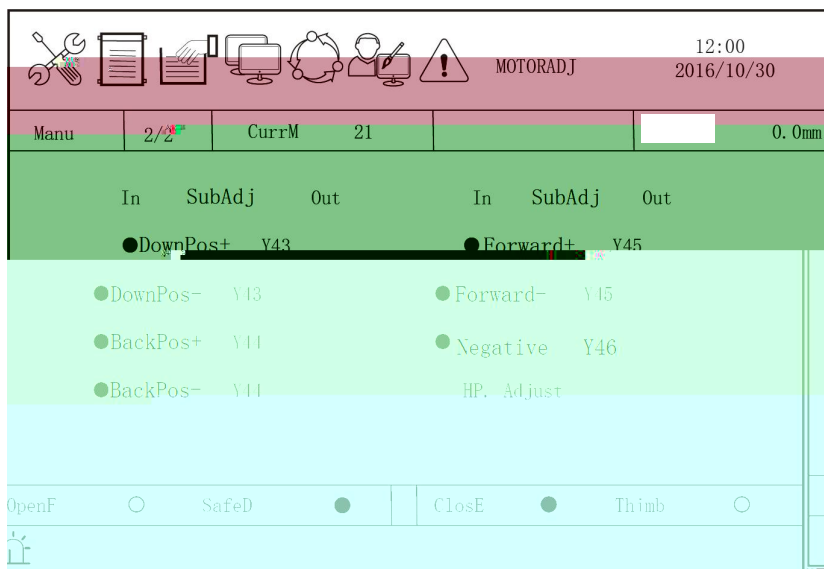
预留

ON/
OFF

 12:00 2016/10/30			
		21	Y 0.0mm Z 0.0mm
○ ●		● ○	
			



       MOTORADJ 12:00 2016/10/30							
Manu	1/2	CurrM	21	Y	0.0mm		0.0mm
In	MainAdj	Out		In	MainAdj	Out	
● DownPos+	Y40			● ForwardPos+	Y42		
● DownPos-	Y40			● ForwardPos-	Y42		
● BackPos+	Y41			● Negative	Y46		
● BackPos-	Y41			HP. Adjust			
OpenF	☐	SafeD	☒	ClosE	☒	Thimb	☐
							



功能/同步
FUNC/SYN

输入
ENTER

       FUNC 12:00 2016/10/30			
Stop		CurrM 21	0 mm
Language	English	ChkVFix	PP
SetMold	30000	ChkVaccu	Use
OpenDly	0.5 s	ChkHold	Use
ThimbDly	0.0 s	ClearPro	ON
ChkMFix	PP	KeyTone	OFF
penF	☐	SafeD	☒
		ClosE	☒
		Thimb	☐



12:00
2016/10/30

PASSWORD

Stop CurrM 21 0.0mm

OpenF SafeD ClosE Thimb

PassWord *****











12:00

2016/10/30

	21	Y	0.0mm	Z	0.0mm













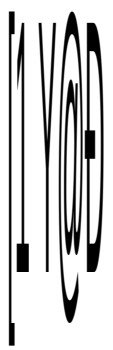


[illegible]

OWNERS



						12:00 2016/10/30				
		模号	21	Y	0.0mm	Z	0.0mm			
开模完		☐	安全门		☒	可关模		☒	可顶针	☐



→

→



 12:00 2016/10/30			
		21	Y 0.0mm Z 0.0mm
○		●	● ○
			

功能/同步
 FUNC/SYN

输入
 ENTER

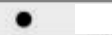
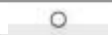
       12:00 2016/10/30					
		21	Y	0.0mm	Z 0.0mm

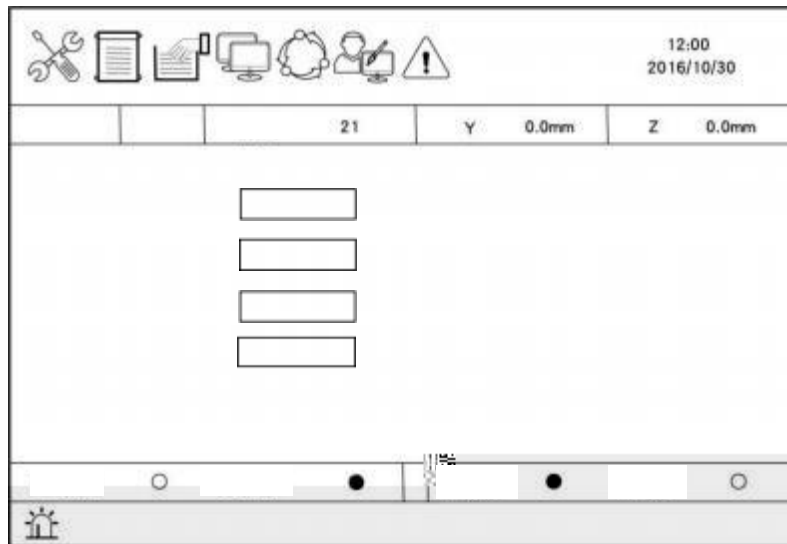


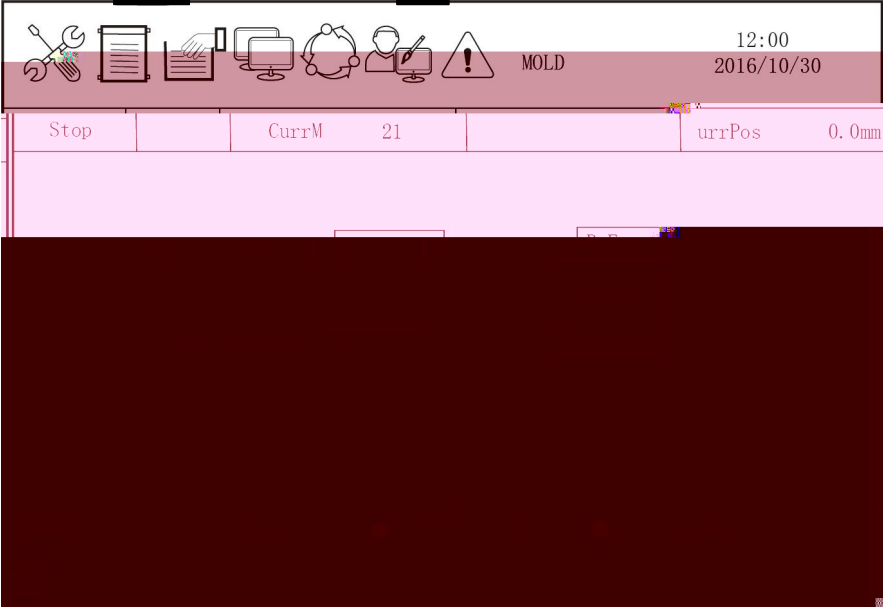
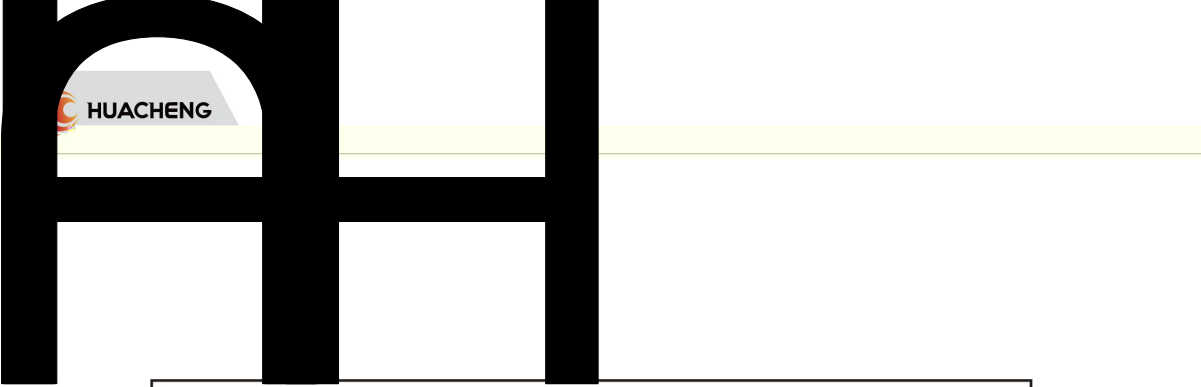





 12:00 2016/10/30					
		21	Y	0.0mm	Z 0.0mm







H 5W DB €

CHU L HWHQU



插入
INS

删除
DEL

		MOLD		12:00 2016/10/30	
Stop		Current	21		Alarm
Read (00-99)		21		Refresh	
				Update	
Write (20-99)		21		Pop	
OpenF	☐	SafeD	☒	ClosE	☒
				Thimb	☐
					

信息

IPOR



12:00
2016/10/30

		21	Y	0.0mm	Z	0.0mm
		☐	☒		☒	☐



信息

IPOR



12:00
2016/10/30

		21	Y	0.0mm	Z	0.0mm
		☐	☒		☒	☐









MONITOR

12:00
2016/10/30

Stop	1/2	CurrM	21	
● Y10 Hori ● Y11 Verti ● Y12 MainFix ● Y13 Hold ● Y14 Vacuum ● Y15 MainForw ● Y20 MainUp ● Y21 MainDown ● Y22 LowPress ● Y23 SlowDown ● Y24 Reserv1 ● Y25 Reserv2				
● Y16 MainBack ● Y17 Alarm ● Y26 TravIn ● Y27 TravOut				
OpenF	☐	SafeD	☒	ClosE ☒ Thimb ☐





MONITOR

12:00
2016/10/30

2/2	CurrM	21	
● Y30 SubForw ● Y31 SubBack ● Y32 SubUp ● Y33 SubDown ● Y34 SubFix ● Y35 Process1 ● Y36 Scissor ● Y37 Coneryor ● Y47 EmergencyStop ● CloseSafe ● OpenSafe ● Recycling ● ThimSafe ● YReserv1 ● YReserv3 ● YReserv2			
☐	SafeD	☒	ClosE ☒ Thimb ☐
			OpenF 










12:00
2016/10/30

MONITOR

Stop		CurrM	21	
		0		0.0

Open

Save

Close

Print










12:00
2016/10/30

MONITOR

Stop		CurrM	21	
		0		0.0

Open

Save

Close

Print

功能/同步
FUNC/SYN

输入
ENTER



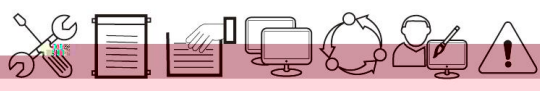
12:00
2016/10/30

LIMIT

Stop		CurrM	21		
MainUpDn 5.0s Trav 5.0s					
MainForwBk	5.0s	Posture	5.0s		
ViceUpDown	5.0s	Process1	5.0s		
ViceForwBk	5.0s	Reversed2	5.0s		
nF	☐	SafeD	☒	ClosE	☒
				Thimb	☐
					Ope
					

功能/同步
FUNC/SYN

输入
ENTER

				12:00 2016/10/30	
Stop		CurrM 21		urrPos 0.0mm	
TrayAxis...		Servo...		ViceForw...	
MainDown		No Use		ViceBack...	
HH MainForw...		No Use		FreeDecel...	
MainBack...		No Use		NoFeed	
ViceDown		No Use		Signal...	
MKH					



功能/同步
FUNC/SYN

输入
ENTER



SERVOPARAM

12:00
2016/10/30

Stop		CurrM	21		
------	--	-------	----	--	--

SpdLoopGain

180

SpdLoopInt

50

PosLoopGain

4

RotInertiaRa

200

ServoDir

1

OpenF	☐	SafeD	☒	ClosE	☒	Thimb	☐
-------	-----------------------	-------	----------------------------------	-------	----------------------------------	-------	-----------------------



				12:00 2016/10/30	
Stop		CurrM	21		
 180 50 4 200 1					
OpenF	☐	SafeD	☒	ClosE	☒
					

功能同步
FUNCISYN

输入
ENTER



SERVOPARAM12:002016/10/30

Stop		CurrM	21		
------	--	-------	----	--	--

ParamSetting

0

SeValue

0

OpenF

SafeD

ClosE

Thimb





SERVOPARAM12:002016/10/30

Stop		CurrM	21		
------	--	-------	----	--	--

0

0

OpenF

SafeD

ClosE

Thimb



QWERTY
@E0

ΛΓΩ ΕΓΜ @Λ9 Λ

W
L
QWERTY

БҮҮН ДӨЛӨӨДӨГӨӨ

[БҮСЭН

БҮН, Г

УНДГА

[illegible]



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